BMG | BESPOKE MANUFACTURING GROUP

bespoke aluminium · KEY MANUFACTURING · GITSHAM · GITSHAM DEFENCE · bott

BMG

Vertically Integrated Manufacturing & Product Solutions.



Capability Statement

BMG GROUP

www.bespoke-group.com.au

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COMPANY OVERVIEW

Bespoke Manufacturing Group (BMG) is an Australian owned, vertically integrated manufacturing group bringing together Bespoke Aluminium, Key Manufacturing, Gitsham Automotive, Gitsham Defence, and Bott Storage Systems Australia & New Zealand.

Operating across two Adelaide facilities, BMG delivers integrated solutions spanning aluminium supply, precision fabrication and component manufacturing, specialist surface finishing, commercial vehicle fitouts, and defence solutions, including light tactical service bodies and vehicle systems.

With capabilities extending from prototyping and low-volume production through to large-scale manufacturing, national supply, and fleet programs, BMG supports industry-leading businesses across Australia.

AUSTRALIAN MADE · Certified System Quality ISO 9001

Our Purpose:
"To solve product challenges and provide supply chain solutions faster and better than anyone else".

AT A GLANCE

5 Specialist businesses	**2** Adelaide facilities
20,000+ m² manufacturing space	**65+** Employees
1917 Gitsham established	**80+ Years** Key Manufacturing Expertise

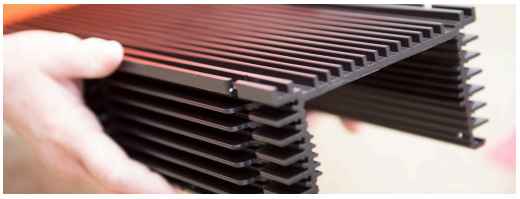
WHY BMG

End-to-end: one partner from sourcing to delivery and installation.

Sovereign supply: Australian owned and operated.

Scalable: prototype to national supply programs.

Fast turnaround: local, integrated production cuts delays.











CORE CAPABILITIES

- ✓ Aluminium extrusion supply
- ✓ Laser cutting & turret punching
- ✓ MIG / TIG / spot welding
- ✓ Sub-assembly & OEM build
- ✓ CNC machining
- ✓ CNC bending & pressing
- ✓ Sheetmetal fabrication
- ✓ Vehicle fitout & installation

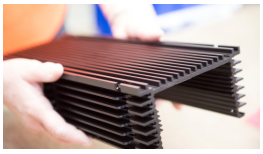
SURFACE FINISHING IN-HOUSE

- Powder Coating
- Anodising – Matte & Bright
- Hard anodising 25–75 microns
- Trivalent chromate conversion
- MIL-PRF-8625F – Type II, Type IIB & Type III
- MIL-DTL-5541F Type II – Class 1A & Class 3

ONE CONNECTED MANUFACTURING PROCESS

Consult | **Design** | **Supply** | **Manufacture** | **Finish** | **Install** | **Support**

Five Specialist Businesses. One Group.



Bespoke Aluminium | www.bespokealu.com.au

Australia's trusted aluminium extrusion and supply specialist, delivering custom extrusion design, sourcing, finishing, and complete supply management solutions.



Key Manufacturing | www.keyman.com.au

Over 80+ years of manufacturing experience delivering aluminium component manufacturing, precision fabrication, surface finishing, sub-assembly and OEM production services.



Gitsham Automotive | www.gitsham.com.au

Light commercial fleet fitout systems, independently ADR crash tested ute service body canopies, aluminium and steel trays, van racking and accessories, backed by national installation and support.



Gitsham Defence | www.gitshamdefence.com.au

Australian made light tactical vehicle service bodies, integrated fitouts and accessories for Defence, government and mission critical fleets.



Bott Storage Systems Australia & NZ | www.bott-group.com.au

Industry leading modular van racking and mobile storage systems with complete fleet installation capability.

KEY EQUIPMENT & CAPACITIES

4-axis CNC milling	1,700 × 900 × 850 mm
Turret punch & laser	1,500 × 3,000 mm sheet
Laser cutting	0.5–6.0 mm
CNC press brakes	80 t · 2,500 mm
Automatic panel bending	1,800 mm
Welding	MIG · TIG · spot
Powder coating	2 horizontal lines up to 2,000 mm
Anodising tanks	up to 3,400 × 1,000 × 600 mm
Hard anodising	25–75 µm

Full equipment list available on request.

MADE IN SA. DELIVERED NATIONALLY.

Two Adelaide facilities, 20,000+ m², run in parallel for capacity and flexibility, backed by national installation and support.





Quality: ISO 9001 certified at both sites.

ISO 45001 (in progress).

INDUSTRIES WE SERVE

- Defence & Aerospace
- Automotive & Fleet
- Trades
- Mining
- Electronics & Space
- Rail & Transport Infrastructure
- Building & Construction
- Medical & Scientific Equipment
- Telecommunications & Utilities
- Education & Government
- General Manufacturing & OEM Supply
- Energy & Agriculture

Let's partner up
sales@bespoke-group.com.au

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120 Daws Road, Melrose Park, SA 5039 | 13 Kaurna Ave, Edinburgh SA 5111

bespoke aluminium

Part of BMG | BESPOKE MANUFACTURING GROUP

CAPABILITY STATEMENT

Aluminium Extrusion Supply. Made Simple.



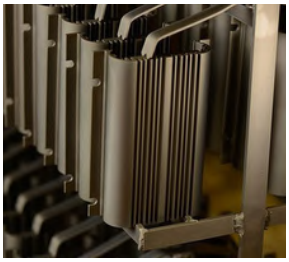
Australia's trusted aluminium extrusion and supply specialist, delivering custom extrusion design, sourcing, finishing, and complete supply management solutions.

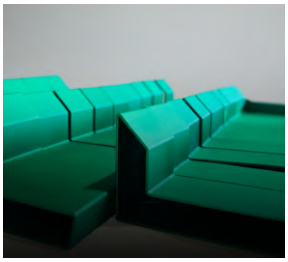
FROM PROFILE TO FINISHED PART

Design	Source	Machine	Finish	Deliver

OVERVIEW

Bespoke Aluminium manages aluminium supply end to end, from extrusion design, global sourcing and the supply of aluminium extrusions and sheet aluminium through to cutting, machining and finishing across the BMG group. Customers benefit from a single point of contact, from raw aluminium materials through to finished components.





CAPABILITIES

Aluminium supply & extrusions

Custom and standard aluminium extrusion design, sheet aluminium supply, sourcing and supply management.

Finishing through the group

Anodising and powder coating in-house at Key Manufacturing.

WHY BESPOKE ALUMINIUM

Independent: sourcing matched to your profile, not one mill.

One supplier: profile, machining and finish on one order.

Scalable: prototype to national supply programs.

Let's partner up
(08) 8276 3500 | info@bespokealu.com.au

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KEY MANUFACTURING

Part of BMG | BESPOKE MANUFACTURING GROUP

CAPABILITY STATEMENT

Precision Manufacturing. Specialist Finishing.



Over 80+ years of manufacturing experience delivering aluminium component manufacturing, precision fabrication, surface finishing, sub-assembly and OEM production services.

OVERVIEW

Key Manufacturing delivers precision machining, and in-house surface finishing from Adelaide. Parts move from raw material to finished, coated component under one roof, from prototype through to OEM production runs.

CAPABILITIES

Surface finishing

Bright and hard anodising (matt, bright, colour), powder coating, polishing, bead blasting, trivalent chromate conversion.

Precision manufacturing

CNC milling, press shop, pressing and punching, cutting, sub-assembly and OEM component manufacture.







SURFACE FINISHING

- Powder Coating
- Anodising – Matte & Bright
- Hard anodising 25–75 microns
- Trivalent chromate conversion
- MIL-PRF-8625F – Type II, Type IIB & Type II
- MIL-DTL-5541F Type II – Class 1A & Class 3

Let's partner up
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GITSHAM ESTD. 1917

Part of BMG | BESPOKE MANUFACTURING GROUP

CAPABILITY STATEMENT

Australia's #1 Commercial Light Fleet Fitout Systems.



Ute service bodies, trays, van racking and storage systems for Australia's most demanding fleets, installed and supported nationally.

OVERVIEW

Established in 1917, Gitsham Automotive is a leading Australian manufacturer of commercial light fleet fitout systems for Australia's most demanding fleets. From crash tested ute service body canopies and trays to van racking, storage systems and a comprehensive range of accessories, our fitouts are built around safety, functionality and long-term fleet performance.

PRODUCT RANGE

- ✓ Crash tested service body canopies
- ✓ Aluminium and heavy-duty steel ute trays
- ✓ Van racking and storage systems
- ✓ Integrated vehicle fitouts
- ✓ Automotive accessories





WHY FLEET CHOOSE US

Safety first: service body canopies independently ADR crash tested.

Scalable: single vehicles through to national fleet programs.

National reach: installation and support in every mainland state and territory.

Nationwide Support: Installation, service and after-sales support available nationally.

Let's partner up
1800 182 343 | sales@gitsham.com.au

ABN 83 686 195 791 | www.gitsham.com.au
13 Kaurna Ave, Edinburgh SA 5111

GITSHAM DEFENCE

Part of BMG | BESPOKE MANUFACTURING GROUP

CAPABILITY STATEMENT

Engineered for Safety. Built for Defence.



Australian made light tactical vehicle service bodies and accessories, designed, engineered and manufactured in-house in South Australia.

OVERVIEW

Gitsham Defence, part of Gitsham Automotive, delivers Australian made light tactical vehicle service bodies and accessories for Defence, government and mission critical fleets. Our systems are built for safety, strength, reliability and operational performance, backed by national installation, service and after-sales support.

PRODUCT RANGE

- ✓ Crash tested service body canopies
- ✓ Aluminium and heavy-duty steel ute trays
- ✓ 4-wheel & 6-wheel variants available
- ✓ Van racking and storage systems
- ✓ Integrated vehicle fitouts
- ✓ Light tactical vehicle accessories





WHY GITSHAM DEFENCE

Sovereign design and build: engineered and manufactured in-house in South Australia.

Crash tested: service body canopies independently tested to ADR.

Chassis-mounted: fits a wide range of utes.

Supported nationally: national installation, service and after-sales support.

Let's partner up
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Part of BMG | BESPOKE MANUFACTURING GROUP

CAPABILITY STATEMENT

Engineered for Safety. Built for Performance.



Industry leading modular van racking and mobile storage systems, backed by German engineering heritage, proudly Australian made and supported by nationwide fleet installation capability.

OVERVIEW

Bott specialises in internal van racking, shelving and storage solutions for commercial, government and specialist fleets. Our systems are designed to maximise vehicle storage capacity, improve accessibility and support safe, efficient daily operations, backed by nationwide installation, service and after-sales support.



PRODUCT RANGE

- ✓ Internal van racking systems
- ✓ Modular shelving solutions
- ✓ Drawer and storage units
- ✓ Tool and equipment storage
- ✓ Integrated storage and organisation systems



WHY BOTT

Optimised Storage: Practical solutions designed to maximise usable vehicle space.

Modular Design: Flexible racking and shelving configurations to suit different operational requirements.

Safety & Durability: Crash tested van racking systems designed for demanding working environments.

Nationwide Support: Installation, service and after-sales support available nationally.

Let's partner up
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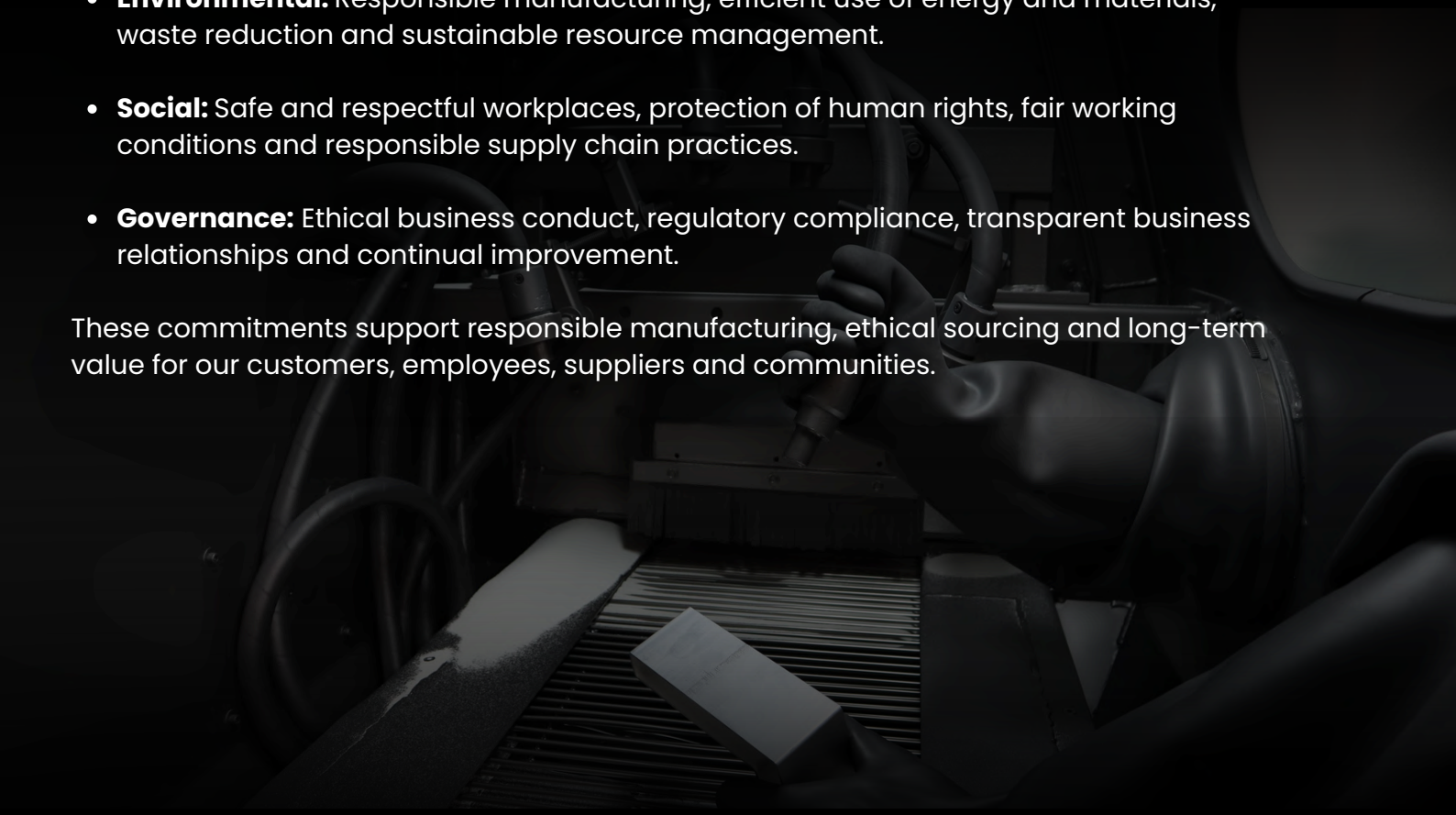
Environmental, Social & Governance (ESG)

Bespoke Manufacturing Group (BMG) is committed to responsible and sustainable business practices across its operations.

Our ESG commitments focus on:

- **Environmental:** Responsible manufacturing, efficient use of energy and materials, waste reduction and sustainable resource management.
- **Social:** Safe and respectful workplaces, protection of human rights, fair working conditions and responsible supply chain practices.
- **Governance:** Ethical business conduct, regulatory compliance, transparent business relationships and continual improvement.

These commitments support responsible manufacturing, ethical sourcing and long-term value for our customers, employees, suppliers and communities.



Your Manufacturing Partner

Together, the five businesses cover the full manufacturing value chain in-house. One purchase order can take a product from extrusion design to an installed, finished part anywhere in Australia.

Let's Partner Up

Information correct at time of publication.

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